

## **BAB V**

### **PENUTUP**

#### **5.1 Kesimpulan**

Formulasi sediaan nanoemulgel daging biji buah kadara terbagi menjadi 3 formula dengan variasi konsentrasi karbopol 940 yaitu formula 1 (0,75%), formula 2 (1%) dan formula 3 (1,25%). Hasil evaluasi yang telah dilakukan terhadap ketiga formula menunjukkan ketiga formula memenuhi karakteristik sediaan yang dipersyaratkan.

1. Berdasarkan hasil evaluasi sediaan nanoemulgel daging biji buah kadara yang telah dilakukan, formula sediaan nanoemulgel yang tidak masuk dalam parameter yaitu formula 1 dengan konsentrasi karbopol 940 sebesar 0,75%. Sedangkan formula sediaan yang masuk dalam parameter yaitu formula 2 & 3 dengan konsentrasi karbopol 940 sebesar 1% dan 1,25%
2. Jadi berdasarkan hasil evaluasi, formula paling optimal yang memiliki hasil evaluasi paling baik dan masuk dalam rentang yang dipersyaratkan untuk formula nanoemulgel mulai dari hasil uji organoleptis, homogenitas, pH, daya sebar, daya lekat dan stabilitas selama penyimpanan yaitu formula 3. Formula 3 memiliki nilai pH yang relatif stabil selama masa uji stabilitas. Nilai pH yang stabil selama masa pengujian menunjukkan formula nanoemulgel yang stabil dan aman untuk diaplikasikan pada kulit. \*Pada hasil uji One Way

Anova hasil signifikansi formula 3 memiliki nilai ( $p < 0,05$ ) yang artinya ada perbedaan antara semua formula saat direplikasi.

## 5.2 Saran

Perlu dilakukan penelitian lebih lanjut terkait efektivitas nanoemulgel daging biji buah kadara untuk penyembuhan luka gangren.



## DAFTAR PUSTAKA

- Anggraito, Y. U., Susanti, R., Iswari, R. S., Yuniastuti, A., Nugrahaningsih, W. H., Habibah, N. A., ... & Dafip, M. (2018). *Metabolit Sekunder Dari Tanaman: Aplikasi Dan Produksi*. Fakultas Matematika dan Ilmu pengetahuan Alam, Universitas Negeri Semarang (UNNES), Semarang.
- Ariani, L. W. (2020). *Formulasi Dan Stabilitas Fisik Sediaan Nanogel Minyak Biji Matahari*. REPOSITORY STIFAR.
- Ariani, L. W., & Wulandari, W. (2021). *Stabilitas Fisik Nanogel Minyak Zaitun (Olea europaeae L.)*. CENDEKIA EKSAKTA, 5(2).
- Badaring, D. R., Sari, S. P. M., Nurhabiba, S., Wulan, W., & Lembang, S. A. R. (2020). *Uji Ekstrak Daun Maja (Aegle marmelos L.) terhadap Pertumbuhan Bakteri Escherichia coli dan Staphylococcus aureus*. Indonesian Journal of Fundamental Sciences, 6(1), 16-26.
- Damayanti, H., Wikarsa, S., & Jafar, G. (2019). *Formulasi Nanoemulgel Ekstrak Kulit Manggis (Garcinia mangostana L.)*. Jurnal Riset Kefarmasian Indonesia, 1(3), 166-176.
- Eid, A. M., El-Enshasy, H. A., Aziz, R., & Elmarzugi, N. A. (2014). *Preparation, Characterization and Anti-inflammatory Activity of Swietenia macrophylla Nanoemulgel*. Journal of Nanomedicine and Nanotechnology, 5(2), 1–10.
- Fatimah, S. F., Widyaningsih, W., & Ikhsanudin, A. (2017). *Uji Sifat Fisik Repelan Minyak Atsiri Kombinasi Rimpang Temulawak dan Rimpang Jahe Basis Cold Cream*. Pharmacia. 7: 77-84.
- Garg A., Aggarwal D., Garg S. and Singla A.K., 2002, *Spreading of semisolid formulations*.
- Harborne, 1973, *Phytochemical Methods*, diterjemahkan oleh Kosasih Padmawinata dan Iwang Soediro, terbitan II, 10, 11, 47, ITB Bandung.
- Husnani, Al Muazham, M., 2017. *Optimasi Parameter Fisik Viskositas, Daya Sebar, Dan Daya Lekat Pada Basis Natrium CMC Dan Carbopol 940 Pada Gel Madu Dengan Metode Simplex Lattice Design*. Jurnal Ilmu Farmasi dan Farmasi Klinik 14, 11–18
- Imanto, T., Prasetiawan, R. and Wikantyaning, E. R. 2019. *Formulasi dan Karakterisasi Sediaan Nanoemulgel Serbuk Lidah Buaya (Aloe Vera L.)*. Pharmacon: Jurnal Farmasi Indonesia, 16(1), pp. 28–37.
- Indalifiany, A., Malaka, M. H., Sahidin, A. F., & Andriani, R. (2021). *Formulasi dan Uji Stabilitas Fisik Nanoemulgel Ekstrak Etanol Spons Petrosia Sp.. Ethanolic Extract*.

- Kusrahman, A. 2012. *Isolasi Karakterisasi Senyawa Aktif dan Uji Farmaka Ekstrak Biji Keblu pada Mencit (Mus musculus) serta Penerapannya dalam Pembelajaran Kimia di SMAN 1 Bengkulu Selatan*. Tesis. Fakultas Keguruan dan Ilmu Pendidikan Universitas Bengkulu. Bengkulu
- Khurana, S., Jain, N. K., & Bedi, P. M. S. (2013). *Nanoemulsion based gel for transdermal delivery of meloxicam: physico-chemical, mechanistic investigation*. Life sciences, 92(6-7), 383-392.
- Markham, K.R., 1988, *The Techniques of Flavonoid Identification*, terjemahan Padmawinata, K., 1-27, 38-51, Penerbit ITB, Bandung.
- Mulia, K., Ramadhan, R., Krisanti, E., 2018. *Formulation dan Characterization of Nanoemulgel Mangosteen Extract in Virgin Coconut Oil for Topical Formulation*. MATEC Web of Conferences 156, 1–7.
- Noviyanty dkk (2019) *Fraksinasi Dan Skrining Fraksi Biji Kadara (Caesalpinia bonduc (L) Roxb. Dengan Metode KLT (Kromatography Lapis Tipis) Fraction*, pp. 56–64.
- Nurahmanto, D., Mahrifah, I., Firda, R., Imaniah, N., Rosyidi, V., 2017. *Formulasi Sediaan Gel Dispersi Padat Ibuprofen : Studi Gelling Agent dan Senyawa Peningkat Penetrasi*. Jurnal Ilmiah Manuntung 3, 96–105.
- Nwodo, U.U. dkk., 2011. *Effects of Fractionation and Combinatorial Evaluation of Tamarindus indica Fractions for Antibacterial Activity*. Molecules, 16, pp.4818-27.
- Paliwal, S., Kaur, G., & Arya, R. (2019). *Formulation and Characterization of Topical Nano Emulgel of Terbinafine*. Universal Journal of Pharmaceutical Research, 3(6), 28–34.
- Rahmadevi, Hartesi, B., & Wulandari, K. (2020). *Formulasi Sediaan Nanoemulsi Dari Minyak Ikan (Oleum Iecoris) Menggunakan Metode Sonikasi*. Journal of Healthcare Technology and Medicine, 6(1), 248–258.
- Robinson, T., 1995, *The Organic Constituents of Higher Plants, Their Chemistry and Interrelationship*, terjemahan Kosasih Padmawinata dan Iwang Soediro, Ed. VI, 190-216, Penerbit ITB, Bandung.
- Rowe, R.C., Sheskey, P.J., Quinn, M.E. 2009. *Handbook of Pharmaceutical Excipients*. New York: Pharmaceutical Press.
- Sahumena, M. H., Suryani, & Rahmadani, N. (2019). *Formulasi Self-Nanoemulsifying Drug Delivery System (SNEDDS) Asam Mefenamat menggunakan VCO dengan Kombinasi Surfaktan Tween dan Span*. Journal Syifa Sciences and Clinical Research, 1(2), 37–46.

- Saryanti, D., dan I. N. Zulfa, 2017, *Optimasi Karbopol dan Gliserol sebagai Basis Gel Antiseptik Tangan Ekstrak Etanol Daun Ceremai (Phyllanthus acidus (L.) Skeels) dengan Metode Simplex Lattice Design*, Journal of Pharmaceutical Science and Clinical Research, 2(1), pg 35-43
- Septiyanti, M., Lilis, L., Sutriningsih, Kumayanjati, B., Meliana, Y., 2019. *Formulation dan Evaluation of Serum from Red, Brown dan Green Algae Extract for Anti-aging Base Material* : Proceeding of The 5th International Symposium on Applied Chemistry, Tangerang, Indonesia 020078.1-020078.11.
- Sukartiningsih, Y.N.N.T., Edy, J.H., Siampa, J.P., 2019. *Formulasi Sediaan Gel Ekstrak Ethanol Daun Kalidanra (Callidanra surinamensis) sebagai Anti Bakteri*. Pharmacon 8, 43–50.
- Su'aida, N., Destria, I. S., Mia, F., 2017, *Optimasi Sediaan Gel Fraksi Etil Asetat Buah Kasturi (Mangifera casturi Kosterm) dengan Kombinasi Basis CMC-Na dan Carbopol Menggunakan Metode Simplex Lattice Design*, JCPS (Journal of Current Pharmaceutical Sciences), Volume 1 Nomor 1, ISSN 2598-2095, pg 19-24.
- Sumule, A., Kuncahyo, I., & Leviana, F. (2020). *Optimasi Carbopol 940 dan Gliserin dalam Formula Gel Lendir Bekicot (Achatina fulica Ferr) sebagai Antibakteri Staphylococcus aureus dengan Metode Simplex Lattice Design*. PHARMACY: Jurnal Farmasi Indonesia (Pharmaceutical Journal of Indonesia), 17(1), 108-117.
- Sukmawati, E. Y. (2022). *Pengaruh Formulasi Sediaan Nanoemulgel Ekstrak Daun Mahkota Dewa (Phaleria Macrocarpa) Terhadap Stabilitas Fisik*. Jurnal Ilmiah Sultan Agung, 1(1), 521-528.
- Sopianti, D. S., Ricki, A., & Haque, A. F. (2021). *Variasi Ekstrak Etanol Biji Kadara (Caesalpinia bonduc (L). Roxb) Pada Formula Sediaan Emulsi M/A*. Jurnal Ilmiah Ibnu Sina, 6(1), 11-20.
- Tetti, M. (2014). *Ekstraksi, Pemisahan Senyawa , dan Identifikasi Senyawa Aktif*. Jurnal Kesehatan, 7 (2): 361-367

## LAMPIRAN

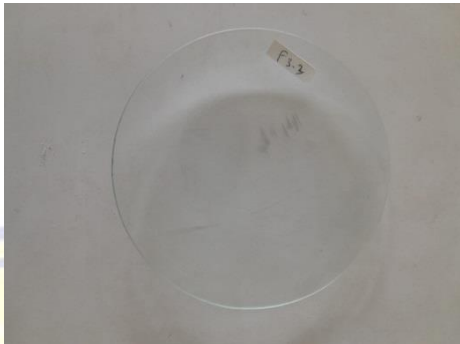


### 1. Lampiran hasil uji viskositas stabilitas nanoemulgel daging biji buah kadara

Suhu	Replikasi 1						Replikasi 2						Replikasi 3					
	Siklus 1			Siklus 2			Siklus 1			Siklus 2			Siklus 1			Siklus 2		
	F1	F2	F3	F1	F2	F3	F1	F2	F3	F1	F2	F3	F1	F2	F3	F1	F2	F3
4°C	528	1.152	2.784	516	2.124	2.304	468	1.404	2.820	456	2.136	2.760	528	1.488	2.712	516	2.232	2.532
40°C	360	996	1.872	384	1.008	1.824	396	948	2.208	348	900	1.944	312	984	2.208	264	960	1.968
25°C	388	1.248	2.124	384	1.296	2.016	288	1.320	2.076	372	1.764	2.064	288	1.416	2.136	372	1.812	2.220
<b>Rata-Rata</b>	<b>1.272 ± 838,9</b>			<b>1.317 ± 778,6</b>			<b>1.325 ± 894,4</b>			<b>1.416 ± 905,7</b>			<b>1.341 ± 883,6</b>			<b>1.231 ± 898,1</b>		


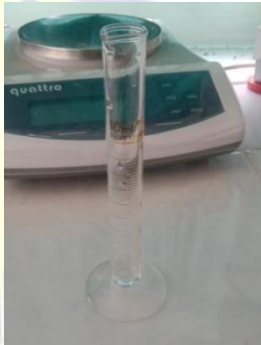


2. Lampiran hasil uji pH stabilitas nanoemulgel daging biji buah kadara





Suhu	Replikasi 1						Replikasi 2						Replikasi 3					
	Siklus 1			Siklus 2			Siklus 1			Siklus 2			Siklus 1			Siklus 2		
	F1	F2	F3	F1	F2	F3	F1	F2	F3	F1	F2	F3	F1	F2	F3	F1	F2	F3
4°C	6,12	6,08	6,12	6,12	6,09	6,09	6,41	6,08	5,78	6,21	6,12	6	5,87	6,12	6	5,95	6,11	6,07
40°C	6,11	5,95	6,11	6,11	6,07	5,83	6,29	6,07	5,68	5,11	6,08	5,95	5,83	6,07	5,95	5,95	5,95	5,92
25°C	6,09	6,05	6,09	6,05	6,09	6,05	6,37	6,06	5,68	6,19	6,11	6,05	5,83	6,09	5,96	5,83	6,05	5,87
<b>Rata-Rata</b>	<b>6,08 ± 0,05</b>			<b>6,06 ± 0,09</b>			<b>6,09 ± 0,28</b>			<b>5,98 ± 0,34</b>			<b>5,97 ± 0,11</b>			<b>5,98 ± 0,09</b>		





### 3. Lampiran alat yang digunakan





No	Nama Alat	Produksi Oleh	Gambar
1.	Kaca Arloji	PT. Merck in Indonesia	
2.	Mortir dan Stamper	PT. Merck in Indonesia	
3.	Magnetic Stirrer	PT. Merck in Indonesia	








4.	Cawan porselen	PT. Merck in Indonesia	
5.	Gelas ukur 10 ml	PT. Made in Ghermany Indonesia	
6.	Beaker glass 100 ml		
7.	Pipet tetes	PT. Made in Ghermany Indonesia	

8.	Batang Pengaduk	PT. Made in Ghermany Indonesia	
9.	Spatel	PT. Merck in Indonesia	
10.	Timbangan Analitik	PT. Merck in Indonesia	
11.	Alumunium Foil		

12.	Pot sampel		
13.	Kertas saring		
14.	Kertas perkamen		
15.	Sendok Tanduk		



16.	Corong		
17.	Vial		
18.	Gelas Beaker 1000 ml		
19.	Anak Timbangan		





20.	Oven		 A close-up photograph of a digital oven control panel. The panel is black with a large LCD screen displaying various settings. The screen shows 'Temp 29.4°C', 'Set 40.0°C', 'Fan 10', 'Timer 08:00', and 'Flap 0'. Below the screen, there are several buttons and a large rotary knob on the right side. The text 'UF 30' is visible on the panel below the screen.
21.	Tisu		 A photograph of a pack of tissues. The pack is white with blue and orange accents. The letters 'M' and 'S' are visible on the pack. The tissues are partially pulled out of the top.
22.	Viskometer Brokfield		 A photograph of a Brookfield viscometer. The device is white and mounted on a black base. It has a digital display and several control buttons. The brand name 'BROOKFIELD' is visible on the top of the device.
23.	Mettler Toledo		 A photograph of a Mettler Toledo analytical balance. The balance is white and mounted on a black base. It has a digital display and several control buttons. The brand name 'METTLER TOLEDO' is visible on the top of the device. The model number 'T.A.10' is visible on the front of the balance.

24.	Penjepit Besi		
25.	Magnet		
26.	Kulkas		
27.	Alat pengujian daya lekat		

28.	Alat pengujian daya sebar		
-----	---------------------------	--	--

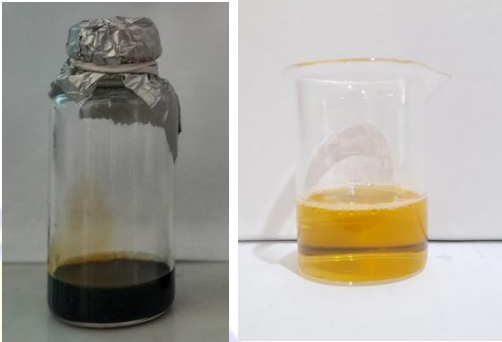

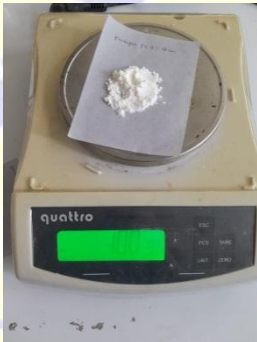

#### 4. Lampiran bahan yang digunakan

No	Nama Bahan	Produksi Oleh	Gambar
1.	Daging biji buah kadara ( <i>Caesalpiniae Bonduc L.</i> )	Dompu	
2.	Karbopol 940	PT. Merck in Indonesia	

3.	Metilparaben	PT. Merck in Indonesia	
4.	Propilenglikol	PT. Merck in Indonesia	
6.	Gliserin	PT. Merck in Indonesia	
7.	TEA	PT. Merck in Indonesia	



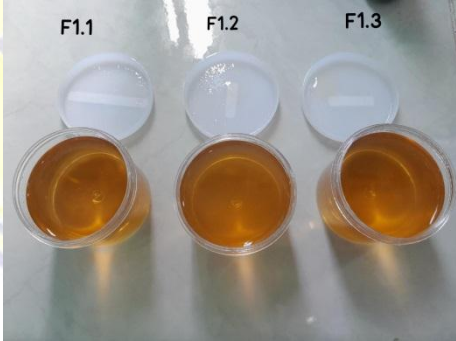
## 5. Lampiran penimbangan bahan

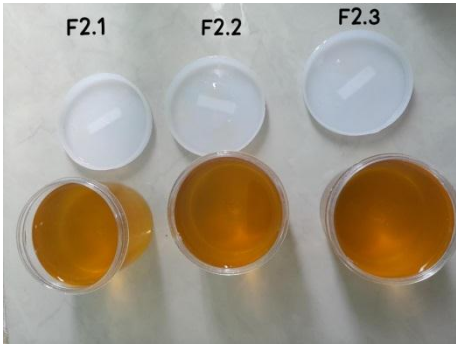
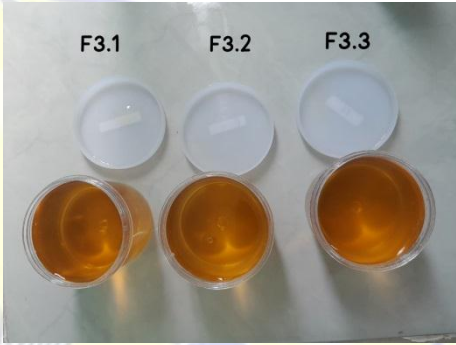
No	Nama Bahan	Gambar
1.	SNEDDS Kemudian diemulsikan	
2.	Karbopol 940	Formula 1 (0,75 gram)  Formula 2 (1 gram)  Formula 3 (1,25 gram) 

3.	Metilparaben	
4.	Propilenglikol	
6.	Gliserin	
7.	TEA	

7.	Asam Asetat	
8.	Aquadest	

### 6. Lampiran hasil formula nanoemulgel

No	Formula	Gambar
1.	Formula 1	

2.	Formula 2	
3.	Formula 3	

### 7. Laporan hasil evaluasi nanoemulgel

No	Evaluasi	Keterangan	Gambar
1.	Organoleptis	Warna, Bau dan Konsistensi	

			
2.	Homogenitas	Homogen	
3.	pH	Replikasi 1	Formula 1 

Formula 2



Formula 3



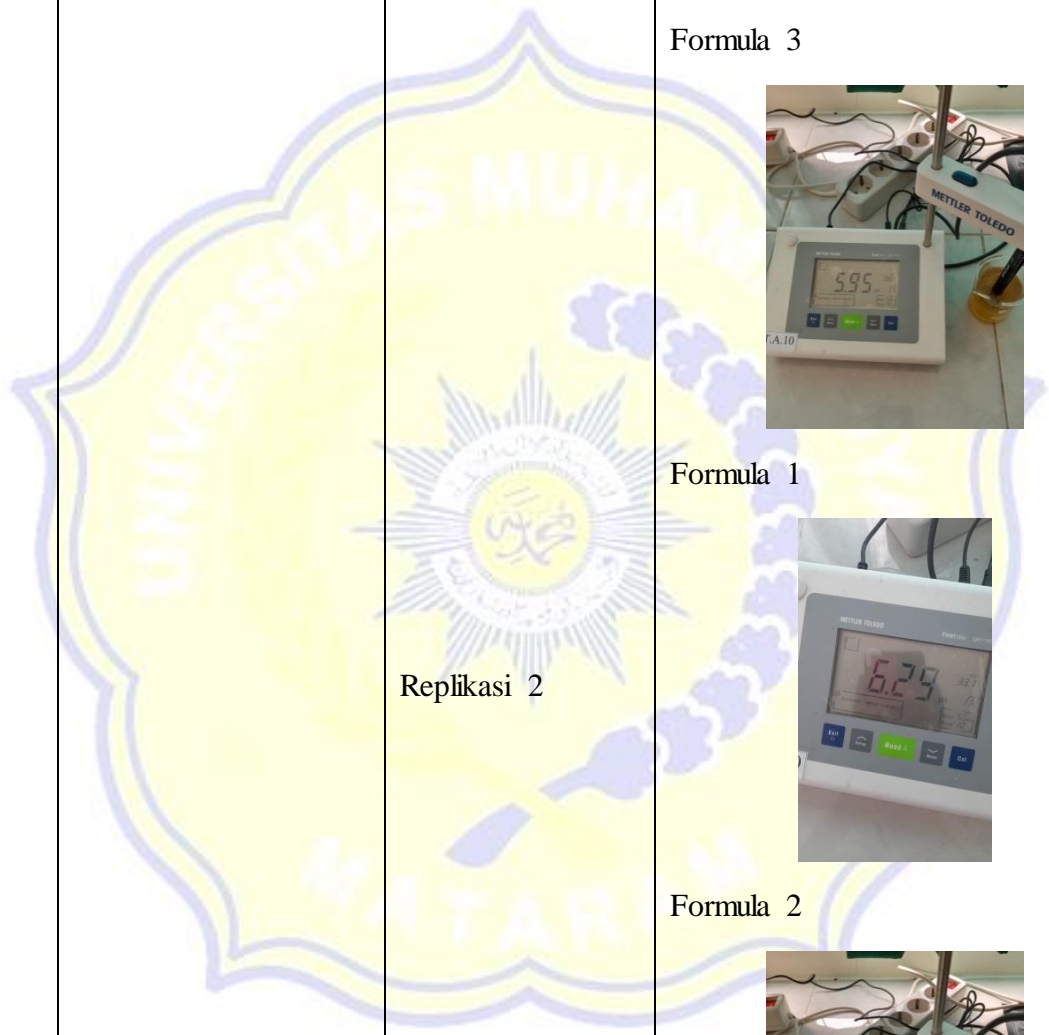
Formula 1











Formula 2







Replikasi 2



			<p>Formula 3</p>  <p>Formula 1</p>  <p>Formula 2</p>  <p>Formula 3</p>  <p>Replikasi 3</p>
--	--	--	---

4.	Uji Daya Sebar	Tanpa Beban	   
----	----------------	-------------	---



5.	Uji Daya Lekat	Menggunakan beban 1 kg	
6.	Uji Viskometer	Replikasi 1	<p data-bbox="938 622 1075 658">Formula 1</p>  <p data-bbox="938 1055 1075 1090">Formula 2</p>  <p data-bbox="938 1487 1075 1523">Formula 3</p> 

Formula 1



Formula 2







Replikasi 2

Formula 3



Formula 1



		<p>Replikasi 3</p>	<p>Formula 2</p>  <p>Formula 3</p> 
<p>7.</p>	<p>Uji Stabilitas</p>	<p>Penyimpanan Suhu Dingin (4°C)</p>	 

Penyimpanan  
Suhu Panas  
(40°C)



Penyimpanan  
suhu Ruang  
(25°C)



## 8. Lampiran hasil analisis data

### 1) Uji pH

#### Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.275	3	.	.943	3	.541
Replikasi F2	.292	3	.	.923	3	.463
F3	.278	3	.	.940	3	.527

#### ANOVA

Replikasi

	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	.072	2	.036	.641	.559
Within Groups	.338	6	.056		
Total	.410	8			

### 2) Uji Daya Sebar

#### Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.160	4	.	.996	4	.985
Replikasi_1 F2	.200	4	.	.973	4	.861
F3	.267	4	.	.841	4	.199
Replikas_2 F1	.268	4	.	.899	4	.427
F2	.205	4	.	.981	4	.906

	F3	.307	4	.	.729	4	.024
	F1	.214	4	.	.963	4	.798
Replikas_3	F2	.166	4	.	.984	4	.925
	F3	.307	4	.	.729	4	.024

## ANOVA

		Sum of Squares	df	Mean Square	F	Sig.
Replikasi_1	Between Groups	10.115	2	5.058	12.146	.003
	Within Groups	3.747	9	.416		
	Total	13.862	11			
Replikas_2	Between Groups	14.735	2	7.367	20.170	.000
	Within Groups	3.287	9	.365		
	Total	18.022	11			
Replikas_3	Between Groups	16.252	2	8.126	15.907	.001
	Within Groups	4.597	9	.511		
	Total	20.849	11			

## 3) Uji Daya Lekat

## Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.253	3	.	.964	3	.637
Replikasi F2	.219	3	.	.987	3	.780
F3	.191	3	.	.997	3	.900

## ANOVA

Replikasi

	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	1.535	2	.767	247.573	.000
Within Groups	.019	6	.003		
Total	1.554	8			

## 4) Uji Viskositas

## Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.385	3	.	.750	3	.000
Replikasi F2	.175	3	.	1.000	3	1.000
F3	.247	3	.	.969	3	.664

## ANOVA

Replikasi

	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	6329504.000	2	3164752.000	222.995	.000
Within Groups	85152.000	6	14192.000		
Total	6414656.000	8			

## 5) Uji Stabilitas

### ➤ pH Replikasi 1

#### Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.253	3	.	.964	3	.637
Siklus_1 F2	.301	3	.	.912	3	.424
F3	.253	3	.	.964	3	.637
F1	.337	3	.	.855	3	.253
Siklus_2 F2	.385	3	.	.750	3	.000
F3	.333	3	.	.862	3	.274

#### ANOVA

	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	.013	2	.006	3.765	.087
Siklus_1 Within Groups	.010	6	.002		
Total	.023	8			
Between Groups	.019	2	.010	1.381	.321
Siklus_2 Within Groups	.042	6	.007		
Total	.062	8			



➤ pH Replikasi 2

Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk			
	Statistic	df	Sig.	Statistic	df	Sig.	
Siklus_1	F1	.253	3	.	.964	3	.637
	F2	.175	3	.	1.000	3	1.000
	F3	.385	3	.	.750	3	.000
Siklus_2	F1	.378	3	.	.766	3	.036
	F2	.292	3	.	.923	3	.463
	F3	.175	3	.	1.000	3	1.000

ANOVA

	Sum of Squares	df	Mean Square	F	Sig.	
Siklus_1	Between Groups	.623	2	.312	130.451	.000
	Within Groups	.014	6	.002		
	Total	.638	8			
Siklus_2	Between Groups	.044	2	.022	.918	.449
	Within Groups	.144	6	.024		
	Total	.188	8			

➤ pH Replikasi 3

Tests of Normality

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk			
	Statistic	df	Sig.	Statistic	df	Sig.	
Siklus_1	F1	.385	3	.	.750	3	.000
	F2	.219	3	.	.987	3	.780
	F3	.314	3	.	.893	3	.363
Siklus_2	F1	.385	3	.	.750	3	.000
	F2	.219	3	.	.987	3	.780
	F3	.292	3	.	.923	3	.463

ANOVA

	Sum of Squares	df	Mean Square	F	Sig.	
Siklus_1	Between Groups	.094	2	.047	75.339	.000
	Within Groups	.004	6	.001		
	Total	.097	8			
Siklus_2	Between Groups	.026	2	.013	1.848	.237
	Within Groups	.043	6	.007		
	Total	.069	8			

➤ **Viskositas Replikasi 1**

**Tests of Normality**

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk			
	Statistic	df	Sig.	Statistic	df	Sig.	
Siklus_1	F1	.328	3	.	.871	3	.298
	F2	.229	3	.	.981	3	.739
	F3	.280	3	.	.937	3	.517
Siklus_2	F1	.385	3	.	.750	3	.000
	F2	.289	3	.	.928	3	.480
	F3	.219	3	.	.987	3	.780

**ANOVA**

	Sum of Squares	df	Mean Square	F	Sig.	
Siklus_1	Between Groups	5137763.556	2	2568881.778	31.317	.001
	Within Groups	492170.667	6	82028.444		
	Total	5629934.222	8			
Siklus_2	Between Groups	4049888.000	2	2024944.000	15.193	.004
	Within Groups	799680.000	6	133280.000		
	Total	4849568.000	8			

➤ **Viskositas Replikasi 2**

**Tests of Normality**

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.219	3	.	.987	3	.780
Siklus_1 F2	.320	3	.	.883	3	.332
F3	.323	3	.	.878	3	.319
F1	.304	3	.	.907	3	.407
Siklus_2 F2	.269	3	.	.950	3	.569
F3	.335	3	.	.858	3	.261

**ANOVA**

	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	5950592.000	2	2975296.000	39.726	.000
Siklus_1 Within Groups	449376.000	6	74896.000		
Total	6399968.000	8			
Between Groups	5364096.000	2	2682048.000	13.423	.006
Siklus_2 Within Groups	1198848.000	6	199808.000		
Total	6562944.000	8			

➤ **Viskositas Replikasi 3**

**Tests of Normality**

Formula	Kolmogorov-Smirnov <sup>a</sup>			Shapiro-Wilk		
	Statistic	df	Sig.	Statistic	df	Sig.
F1	.353	3	.	.824	3	.174
Siklus_1 F2	.337	3	.	.855	3	.253
F3	.343	3	.	.842	3	.220

**ANOVA**

	Sum of Squares	df	Mean Square	F	Sig.
Between Groups	5866112.000	2	2933056.000	46.245	.000
Siklus_1 Within Groups	380544.000	6	63424.000		
Total	6246656.000	8			
Between Groups	5420576.000	2	2710288.000	15.762	.004
Siklus_2 Within Groups	1031712.000	6	171952.000		
Total	6452288.000	8			